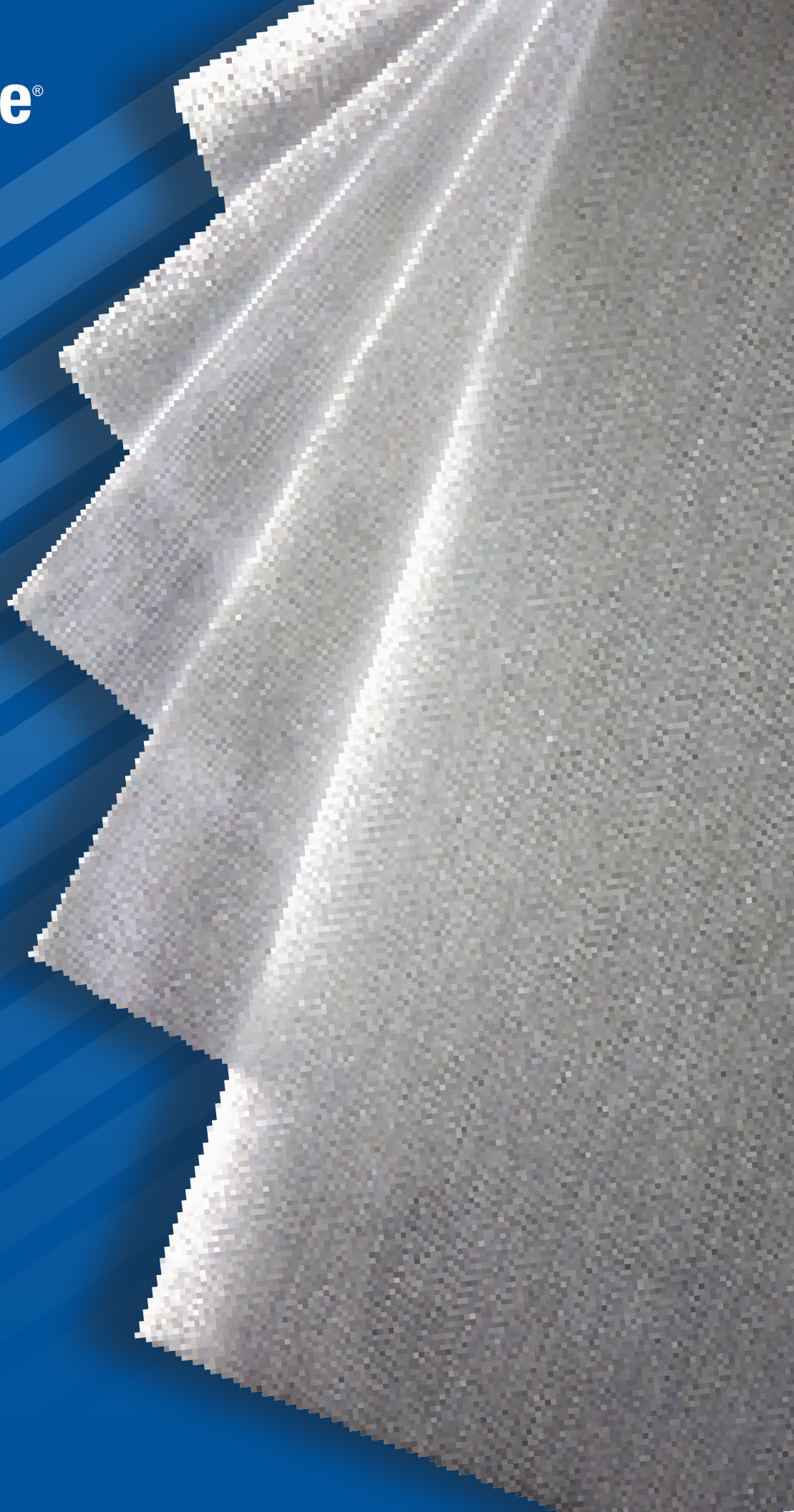


TechniCloth[®]

Dry | Pre-Wetted | Sterile



TECHNICAL DATA SHEET



TechniCloth®
 45% Polyester / 55% Cellulose

Products

Number	Description	Sterile	Packaging	Case
Dry Wipers – TechniCloth®				
TX604	4" x 4" (10 cm x 10 cm) dry		1,200 wipers/bag (4 packs of 300 wipers)	10 bags
TX606	6" x 6" (15 cm x 15 cm) dry		600 wipers/bag (2 packs of 300 wipers)	10 bags
TX609	9" x 9" (23 cm x 23 cm) dry		300 wipers/bag	10 bags
STX609	9" x 9" (23 cm x 23 cm) dry, sterile	●	100 wiper/bag (4 packs of 25 wipers)	5 bags
TX612	12" x 12" (31 cm x 31 cm) dry		150 wipers/bag	10 bags
TX3210	12" x 12" (31 cm x 31 cm) dry, SterileWipe™ HS II	●	100 wipers/bag (5 packs of 20 wipers)	5 bags
Pre-Wetted Wipers – TechniSat®				
TX1045	6" x 8" (15 cm x 20 cm) pre-wetted with 70% IPA		100 wipers/canister	12 canisters
TX1067	7" x 11" (18 cm x 28 cm) pre-wetted with 70% IPA		200 wipers/reclosable bag	4 bags
TX1068	7" x 11" (18 cm x 28 cm) pre-wetted with 70% Ethanol		50 wipers/flexpack	20 flexpacks
STX1068	7" x 11" (18 cm x 28 cm) pre-wetted with 70% Ethanol, sterile	●	50 wipers/flexpack	20 flexpacks
TX1048	8" x 5" (20 cm x 13 cm) pre-wetted with 6% IPA		210 wipers/refill pack	12 refill packs & 1 tub
STX1041	8" x 5.5" (20 cm x 14 cm) pre-wetted with 70% IPA, sterile	●	50 wipers/reclosable bag	8 bags
TX1041	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA		70 wipers/reclosable bag	12 bags
TX1065	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA		50 wipers/flexpack	20 flexpacks
TX3214	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA, sterile	●	50 wipers/flexpack	20 flexpacks
TX3217	9" x 11" (23 cm x 28 cm) pre-wetted with 70% IPA, sterile	●	20 wipers/flexpack	24 flexpacks
TX8488	9" x 11" (23 cm x 28 cm) pre-wetted with 6% IPA		300 wipers/reclosable bag	3 bags

T E C H N I C A L D A T A S H E E T

Description

TechniCloth[®] is made from 45% polyester / 55% cellulose nonwoven material with a cut edge, cleanroom manufactured. Available dry (TechniCloth[®]), pre-wetted (TechniSat[®]) and sterile.

Applications

- Wiping and cleaning surfaces, equipment and parts.
- Spill control.
- Applying and removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), ethanol, acetone, and degreasers.
- Cleaning gloves, notebooks, phones or any other item entering the cleanroom.
- Lining trays for holding, protecting, drying and storing of parts, equipment and devices.

Industries

Aerospace	Animal Laboratory	Biologics
Cleanroom Design/Build	Compounding Pharmacies	Data Storage
Facilities Maintenance	Industrial	Laboratory
Medical Device	Microelectronics	Pharmaceutical
Printing/Graphics	Semiconductor	USP <797> / USP <800>

Features & Benefits

- Constructed from 45% polyester / 55% cellulose nonwoven creating a durable wiper ideal for spill control, cleaning, and solution application.
- Manufactured to provide low levels of particles and extractables creating a wiper suitable for general cleaning and wiping.
- Excellent chemical resistance for compatibility with a variety of solutions.
- Autoclave safe (dry wipers only).
- TechniSat[®] products are prewet with 0.2 µm filtered 70% IPA / 30% DIW, 6% IPA/ 94% DIW or 70% Denatured Ethanol / 30% DIW for ease of use.
- TechniSat[®] wipers provide consistent, optimized cleaning efficiency with repeatable wetness and VOC levels.
- TechniSat[®] wipers are packaged in easy-to-use, recloseable slider bags, flip-top canisters, tubs, and peel-and-reseal bags reducing solution evaporation that preserves the consistent wiper wetness level.
- Meets USP <797> and USP <800> wiper requirements.
- Individually lot coded for ease of traceability and quality control.

Cleanroom Environment

- ISO Class 5 – 8
- Class 100 – 100,000
- EU Grade B – D

Shelf Life

- Non-Sterile (Dry) – 5 years from date of manufacture
- Non-Sterile (Pre-Wetted) – 3 years from date of manufacture
- TX8488 – 1 year from date of manufacture
- Sterile (Dry & Pre-Wetted) – 3 years from date of manufacture

Custom products available upon request.

TECHNICAL DATA SHEET

Performance Characteristics

Property	Typical Value	Test Method*
Particles and Fibers		
LPC: $\geq 0.5 \mu\text{m}$	72×10^6 particles/m ²	1, TM22
Fibers: $> 100 \mu\text{m}$	55,000 fibers/m ²	2, TM22
Nonvolatile Residue		
IPA extractant	0.01 g/m ²	1, TM1
DIW extractant	0.03 g/m ²	1, TM1
Ethanol extractant	0.01 g/m ²	1, TM1
Ions		
Sodium	12 ppm	1, TM18
Potassium	1 ppm	1, TM18
Chloride	10 ppm	1, TM18

Physical Characteristics

Property	Typical Value	Test Method*
Absorbency		
Sorptive capacity	360 mL/m ²	1, TM20
Sorptive rate	<0.3 seconds	1, TM20
Basis Weight	69 g/m ²	1, TM20

*Test Methods

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL, 2004; www.iest.org.
 - 2 – E2090-12, “Standard Test Method for Size-Differentiated Counting of Particles and Fibers Released from Cleanroom Wipers Using Optical and Scanning Electron Microscopy,” ASTM International, West Conshohocken, PA, 2012; www.astm.org.
- TM – Refers to Texwipe Test Method – available upon request. Contact Texwipe Customer Service at www.texwipe.com or info@texwipe.com for a copy.

Note: The data in this table represent typical analyses.

For non-sterile products:

- TX1045, TX1048, TX8488 – filled using Semiconductor grade IPA.
- TX1041, TX1065, TX1067 – filled using USP grade IPA.
- TX1068 – filled using USP grade Ethanol.

For sterile products:

- Gamma irradiated to a Sterility Assurance Level of 10^{-6} according to AAMI Guidelines.
- Certificates of Compliance, Analysis and Processing/Irradiation available for each lot.
- Sterile Validation Documentation available upon request.
- STX1041, TX3214, TX3217 – filled using USP grade IPA.
- STX1068 – filled using USP grade Ethanol.

Texwipe holds ISO 9001 registration.

All Texwipe products conform to GHS classification for labeling (where applicable).

Shipping classification based on weight of inner package.